

DIE SHIMMING COST ANALYSIS

If you're still shimming press brake dies, you're losing money by wasting valuable production time and resources. Estimate your number of set-ups per day and the average amount of time you spend shimming dies per set-up to see how much it's costing you.

AVERAGE TIME SPENT SHIMMING (MINUTES)	
HOURLY BURDEN RATE	\$
MINUTE RATE	\$
COST PER SET-UP	\$
AVERAGE NUMBER OF SET-UPS PER DAY	
DAILY COST	\$
YEARLY COST	\$

Your die shimming operations are likely costing you up to \$_____ per year. However, this number does not account for scrapped materials or added wear and tear on your equipment caused by die shimming.

INVEST IN A BETTER SOLUTION

A good crowning system is the most efficient way to consistently produce accurate bend angles across the entire length of your parts. The right crowning system can significantly reduce your set-up time and scrapped materials. Not sure which crowning system is right for you? Read our ["10 Things to Look for When Choosing a Crowning System"](#) guide to help make the right decision.